

What is claimed is:

1. An upper stopper structure of a zipper having two pull strips; each pull strip having a respective teeth strip and each teeth strip being installed with a plurality of teeth; wherein

5 the right upper stopper includes an end stop and an inner stopper; a connecting plate is connected to the inner stopper, and an elastic fixing strip is extended from the end stop; the end stop and inner stopper are connected to one of the pull strips; the connecting plate is at an inner side; and the fixing strip is at an outer side of the teeth strip; and

10 the left upper stopper is a stop unit; an outer side of the top of the left upper stopper has a protruded stop block; the stop block is connected to another pull strip;

wherein the pull of the zipper is easily guided to pass through the teeth of the two teeth strips by using the stop structure, but the pull does not leave out
15 of the upper stopper structure.

2. The upper stopper structure of a zipper as claimed in claim 1, wherein an inner side of the right upper stopper is formed with an cambered concave wall extended from the end stop to the connecting plate; an upper end of the cambered concave wall is formed with a protruded upper cambered convex
20 corner, and a right lower side of the inner stopper is formed with a lower cambered protruded corner; by the protruded stop block; upper cambered concave corner; and lower cambered convex corner; the right upper stopper has three points in contact with a middle post and a lateral plate of a Y shape guide groove of the pull.

25 3. The upper stopper structure of a zipper as claimed in claim 1, wherein a lower edge of the end stop of the right upper stopper is formed with a cambered guide surface which extended from an inner side of the end stop to an outer side of the end stop until the cambered guide surface is adjacent to the fixing strip; a top of the inner stopper is an inclined guide surface; a space

is formed between the inclined guide surface and the cambered guide surface for shifting the pull.

4. The upper stopper structure of a zipper as claimed in claim 2, wherein a lower edge of the end stop of the right upper stopper is formed with a cambered guide surface which extended from an inner side of the end stop to an outer side of the end stop until the cambered guide surface is adjacent to the fixing strip; a top of the inner stopper is an inclined guide surface; and a space is formed between the inclined guide surface and the cambered guide surface for shifting the pull.

5. The upper stopper structure of a zipper as claimed in claim 1, wherein a lower end of the inner stopper of the right upper stopper near an inner side of the right upper stopper has a downward protruding block which is matched to a recess at a lateral side of a head portion of a teeth strip.

6. The upper stopper structure of a zipper as claimed in claim 2, wherein a lower end of the inner stopper of the right upper stopper near an inner side of the right upper stopper has a downward protruding block which is matched to a recess at a lateral side of a head portion of a teeth strip.

7. The upper stopper structure of a zipper as claimed in claim 1, wherein an inner side of the stop unit of the left upper stopper has a cambered concave wall; an upper end of the cambered concave wall is formed with an upper cambered convex corner and a lower end thereof is formed with a lower cambered convex corner; by the stop block, the upper cambered convex corner and the lower cambered convex corner, the left upper stopper has three points to contact the middle post and lateral plate in the Y shape guide groove.

8. The upper stopper structure of a zipper as claimed in claim 2, wherein an inner side of the stop unit of the left upper stopper has a cambered concave wall; an upper end of the cambered concave wall is formed with an upper cambered convex corner and a lower end thereof is formed with a lower cambered convex corner; by the stop block, the upper cambered convex corner

and the lower cambered convex corner, the left upper stopper has three points to contact the middle post and lateral plate in the Y shape guide groove.

5 9. The upper stopper structure of a zipper as claimed in claim 1, wherein a lower end of the left upper stopper near an inner side of the left upper stopper is installed with a downward protruding stop block which is matched to a recess at a lateral side of the head of the teeth strip.

10 10. The upper stopper structure of a zipper as claimed in claim 8, wherein a lower end of the left upper stopper near an inner side of the left upper stopper is installed with a downward protruding stop block which is matched to recess at a lateral side of the head of the teeth strip.